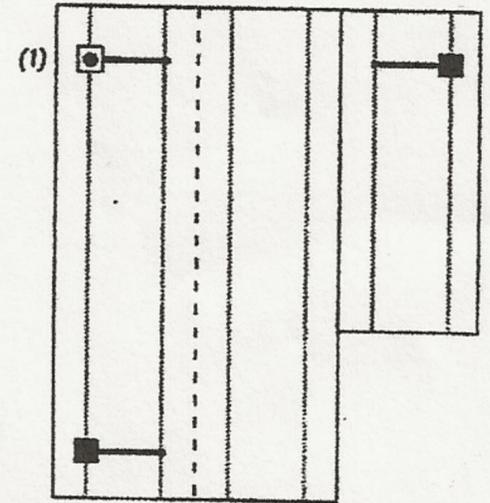
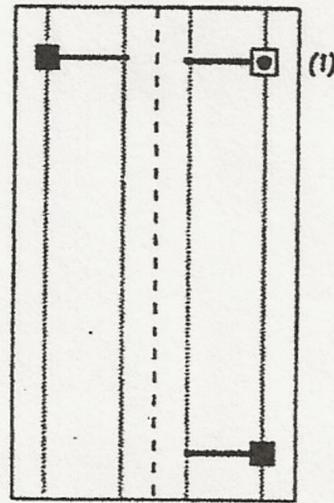
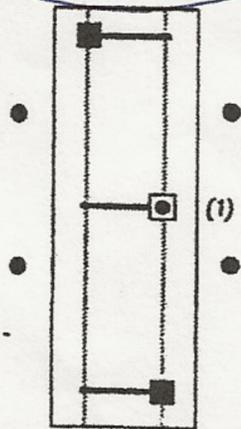


Xi2 Lateral Stabilization Pier Placement

30" Anchor w/vertical strap or frame tie w/stabilizer plate, within 10' of end of home

3rd System for homes over 80'

Xi2 Pier Placement



Single Section Home

0 - 80' (76' Box) 2 Xi2 Systems
(1) Over 80' (76' Box) 3 Xi2 Systems

Double Section Home

0 - 80' (76' Box) 2 Xi2 Systems
(1) Over - 80' (76' Box) 3 Xi2 Systems

Triple Section Home

0 - 80' (76' Box) 2 Xi2 Systems
(1) Over - 80' (76' Box) 3 Xi2 Systems

NOTE: Diagram represents single section up to 16' width, double section up to 32' width, and triple section homes up to 48' width. Single section homes have an "overturning moment" in high winds, requiring two anchors per side.

Installation of Lateral System

1. Identify the number of systems to be used on the home using the chart above.
2. Identify the location where the lateral systems will be installed.
3. Clear all organic matter and debris from the pad site.
4. Place pad centered under beam with the lateral strut bracket towards the inside of the home.
5. Press or drive pan into ground until level and flush with prepared surface.
6. Build pier according to State, Local or Home Manufacturers guidelines. (Figure 1)
7. Attach the end of the smaller tube to the inside of pan using Ubolt & nuts provided
8. Attach the flag end of the larger tube to the opposite I-beam using the "J" bolt over the top of the I-beam with the nut & washer provided. (Figure 2)
9. Install a minimum of four (#12 x 1" tek screws) self-tapping screws into the holes provided in the lateral strut so that the two tubes are connected together. (Figure 1)

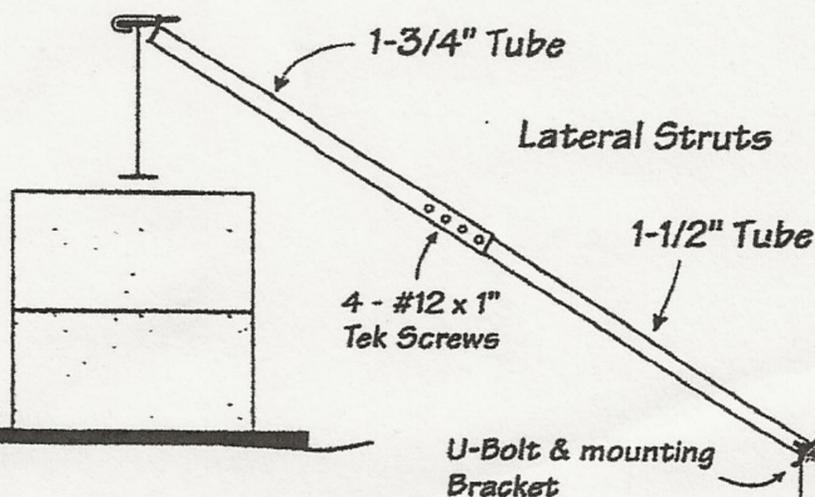


Figure 1

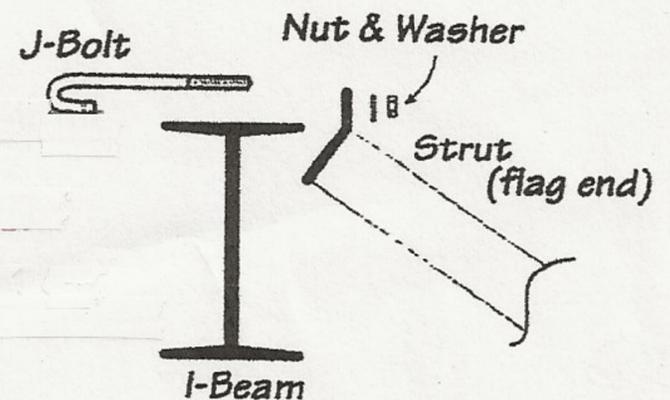


Figure 2

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